# **Development Formulation**

## Naturally Boosted – Smoothing Eye Cream

Brighten up your eyes with a natural boost. This rich eye cream, more than 90% derived natural according to ISO 16128, will help every skin type and skin age to look their best. **ChromaPur™ CV2** instantly blurs skin's imperfections, including fine lines and wrinkles, whilst **Synchrolife™** tackles signs of fatigue and helps resynchronise the skin against digital pollution damage. **Fruitliquid™ Kumquat**, a superfruit extract, adds a touch of vitality and reenergises the skin, whilst the addition of **Crodafos™ CES** helps to achieve this soft and velvety sensory that makes the application a pleasant moment.



CH0119

| Ingredient/INCI Name  | Functionality         | % w/w |
|---|-----------------------|-------|
| Part A  | -                     |       |
| Water (Aqua)  | -                     | 71.5  |
| ChromaPur CV2 (Cellulose) <sup>1</sup>  | Skin blurring agent   | 5.00  |
| Sodium Benzoate <sup>4</sup>  | Preservative          | 0.30  |
| Potassium Sorbate <sup>4</sup>  | Preservative          | 0.20  |
| Part B  |                       |       |
| Crodafos CES (Cetearyl Alcohol (and) Dicetyl Phosphate (and)<br>Ceteth-10 Phosphate) <sup>1</sup>   | Emulsifier            | 5.00  |
| CrodamoI <sup>™</sup> ISIS (Isostearyl Isostearate) <sup>1</sup>  | Emollient             | 5.00  |
| CrodamoI <sup>™</sup> MM (Myristyl Myristate) <sup>1</sup>  | Emollient             | 3.00  |
| CrodamoI <sup>™</sup> SSA (Decyl Isostearate (and) Isostearyl Isostearate) <sup>1</sup>   | Emollient             | 3.00  |
| Syncrowax <sup>™</sup> HRC (Tribehenin) <sup>1</sup>  | Structure             | 2.00  |
| Part C  |                       |       |
| <b>Fruitliquid Kumquat</b> (Glycerin (and) Water (and) Citrus Japonica Fruit Extract) <sup>3</sup>  | Botanical extract     | 3.00  |
| <b>Synchrolife</b> (Glycerin (and) Pentylene Glycol (and) Rosmarinus<br>Officinalis (Rosemary) Leaf Extract (and) Palmitoyl Tetrapeptide-7<br>(and) Chrysin) <sup>2</sup> | Anti-pollution active | 2.00  |

Suppliers: 1: Croda 2: Sederma 3: Crodarom 4: VWR Chemicals

### Procedure:

Combine Part A and Part B separately and heat to 75-80°C. Add Part B to Part A with fast stirring. Mix with an Ultra-Turrax homogeniser for 1 minute per 100g at 10,000rpm. Stir slowly to cool. Add Part C below 40°C and continue stirring to cool. Adjust to pH 5-6 with TEA.

| Appearance: White cream; pH: 5.46 ± 0.5; Viscosity; 36,160 cP ± 10% DV2T 5rpm, spindle 5, ambient |
|---|
| temperature   |
| Stability: 3 months at 4, 25, 40, 45, 50, 7x -10/+40 24hr freeze/thaw cycles                      |

This formulation was developed in the United Kingdom. Contact your local sales representative with enquiries as ingredient availability can vary by region.

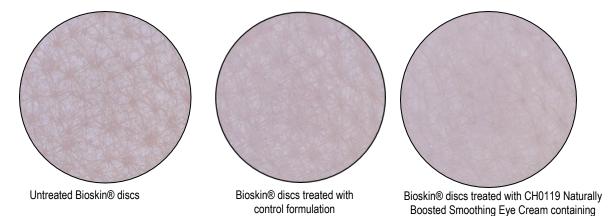
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## **Supporting Data**

To demonstrate the soft-focus effect provided by **ChromaPur CV2**, image of the CH0119 Naturally Boosted Smoothing Eye Cream on Bioskin® discs representing skin age 50 were compared to a control formulation and an untreated Bioskin® discs.



As can be seen, CH0119 Naturally Boosted Smoothing Eye Cream show a soft-focus effect compared both to the untreated Bioskin® discs and the control.

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ChromaPur CV2 at 5% inclusion level

