Development Formulation

Naturally Boosted – Smoothing Eye Cream

Brighten up your eyes with a natural boost. This rich eye cream, more than 90% derived natural according to ISO 16128, will help every skin type and skin age to look their best. **ChromaPur™ CV2** instantly blurs skin's imperfections, including fine lines and wrinkles, whilst **Synchrolife™** tackles signs of fatigue and helps resynchronise the skin against digital pollution damage. **Fruitliquid™ Kumquat**, a superfruit extract, adds a touch of vitality and reenergises the skin, whilst the addition of **Crodafos™ CES** helps to achieve this soft and velvety sensory that makes the application a pleasant moment.



CH0119

| Ingredient/INCI Name | Functionality | % w/w |
|---|-----------------------|-------|
| Part A | - | |
| Water (Aqua) | - | 71.5 |
| ChromaPur CV2 (Cellulose) ¹ | Skin blurring agent | 5.00 |
| Sodium Benzoate ⁴ | Preservative | 0.30 |
| Potassium Sorbate ⁴ | Preservative | 0.20 |
| Part B | | |
| Crodafos CES (Cetearyl Alcohol (and) Dicetyl Phosphate (and) Ceteth-10 Phosphate) ¹ | Emulsifier | 5.00 |
| CrodamoI [™] ISIS (Isostearyl Isostearate) ¹ | Emollient | 5.00 |
| CrodamoI [™] MM (Myristyl Myristate) ¹ | Emollient | 3.00 |
| CrodamoI [™] SSA (Decyl Isostearate (and) Isostearyl Isostearate) ¹ | Emollient | 3.00 |
| Syncrowax [™] HRC (Tribehenin) ¹ | Structure | 2.00 |
| Part C | | |
| Fruitliquid Kumquat (Glycerin (and) Water (and) Citrus Japonica Fruit Extract) ³ | Botanical extract | 3.00 |
| Synchrolife (Glycerin (and) Pentylene Glycol (and) Rosmarinus Officinalis (Rosemary) Leaf Extract (and) Palmitoyl Tetrapeptide-7 (and) Chrysin) ² | Anti-pollution active | 2.00 |

Suppliers: 1: Croda 2: Sederma 3: Crodarom 4: VWR Chemicals

Procedure:

Combine Part A and Part B separately and heat to 75-80°C. Add Part B to Part A with fast stirring. Mix with an Ultra-Turrax homogeniser for 1 minute per 100g at 10,000rpm. Stir slowly to cool. Add Part C below 40°C and continue stirring to cool. Adjust to pH 5-6 with TEA.

| Appearance: White cream; pH: 5.46 ± 0.5; Viscosity; 36,160 cP ± 10% DV2T 5rpm, spindle 5, ambient |
|---|
| temperature |
| Stability: 3 months at 4, 25, 40, 45, 50, 7x -10/+40 24hr freeze/thaw cycles |

This formulation was developed in the United Kingdom. Contact your local sales representative with enquiries as ingredient availability can vary by region.

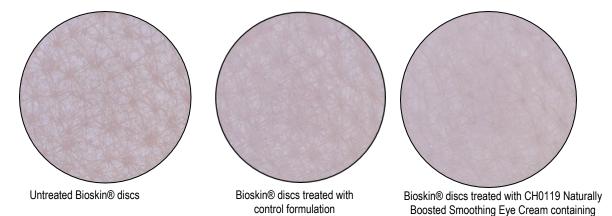
www.crodapersonalcare.com

Asia Pacific <u>pc-asia@croda.com</u> Europe, Middle East & Africa <u>pc-europe@croda.com</u> Latin America <u>marketinglatam@croda.com</u> North America <u>marketing-usa@croda.com</u> 12/21PCEDF2810v1EN Page 1 of 2

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Supporting Data

To demonstrate the soft-focus effect provided by **ChromaPur CV2**, image of the CH0119 Naturally Boosted Smoothing Eye Cream on Bioskin® discs representing skin age 50 were compared to a control formulation and an untreated Bioskin® discs.



As can be seen, CH0119 Naturally Boosted Smoothing Eye Cream show a soft-focus effect compared both to the untreated Bioskin® discs and the control.

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Asia Pacific <u>pc-asia@croda.com</u> Europe, Middle East & Africa <u>pc-europe@croda.com</u> Latin America <u>marketinglatam@croda.com</u> North America <u>marketing-usa@croda.com</u> 12/21PCEDF2810v1EN Page 2 of 2

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ChromaPur CV2 at 5% inclusion level

