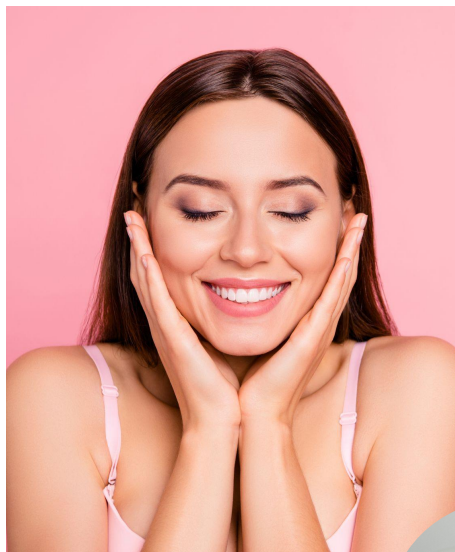




SKIN CARE

EU07605 | HAPPY SKIN

Inside & Out concept

NATURALITY
PROFILE
according to
ISO 16128 norm*

Inside & out concept

Emotional Beauty

Foamy

* Data provide from QSAR calculations, products SDS and literature.

A	Aqua/Water	Up to 100%
	Glycerin	2.00%
	SEPIMAX ZEN™	0.75%
	Sodium Hydroxide 6%	0.03%
B	ORAMIX™ CG 110	0.40%
	MONTANOV™ 202	3.00%
	LANOL P	1.00%
	EMOGREEN™ L15	4.00%
	EMOGREEN™ L19	4.00%
C	Butyrospermum Parkii Butter	1.00%
	Prunus Amigdalus Dulcis Oil	1.00%
	TIMECODE™	1.00%
	CERAMOSIDES™ HP	0.20%
D	Tocopherol	0.20%
	Preservative	1.00%
	Fragrance	0.15%
	Colorant	0.35%

Pink foamy emulsion / Challenge test: Criteria A / Packaging: Jar

pH: 5.5 / STABILITY: M1 at RT, 45°C

FORMULATION ADVICES / Laboratory scale - 300g - Silverson Rotor stator
Weigh and heat phase B at 85°C. (TIMECODE™ remains dispersed since its melting point is 92°C). Weigh phase A except for SEPIMAX ZEN™ in a large beaker and heat to 80°C. Put it under rotor-stator. Add SEPIMAX ZEN™ and start to stir during 2 min at 3000 rpm. Maintain the beaker in a hot water bath. In parallel, add phase C in melted phase B. Mix a little bit with the spatula. Maintain in the hot water bath. Remove beakers from hot water bath. Add phase (B+C) into A and homogenize with rotor-stator until obtention of an homogeneous cream (4 to 6 min at 4000 rpm - incorporating the maximum content of air). Cool down under anchor at 100 rpm for 10 min. Add one by one phase D ingredients under rotor-stator (4000 rpm). A thick pink formula with small air bubbles is obtained. Wait for 24h to 48h to get the final bubble size.

Happy Skin is a new well-being experience, addressing skin & mind through emotion. Efficacy is realized by a face cream & nutritive gummies for a global inside & out routine.

A holistic approach of beauty!

A combination of two actives : **CERAMOSIDES™ HP** protects the skin from loss of elasticity & **TIMECODE™** which targets key aging markers.

CERAMOSIDES™HP (Glycosphingolipids & Glycolipids) : It is an original combination (patented) of natural CERAMIDES and OMEGAs which protect the skin from the loss of elasticity. After 28 days of application, the complexion is fresher, the pores are visibly smaller.

TIMECODE™ (Palmitoyl Glycine) : The best ally against inflamm'aging, it targets the aging key markers. Lifted and firmed up, the skin reveal a new radiance!

ORAMIX™ CG 110 creates air bubbles. (Caprylyl / Capryl Glucoside)

Non-ionic surfactant from vegetable origin. Ecocert, Cosmos and Natrue approved.

SEPIMAX ZEN™ allows air bubble stabilization to create this foam texture thanks to its **suspension properties**. (Polyacrylate Crosspolymer-6)

It is a high performance stabilizing and thickening polymer. It imparts rich, velvet and elegant skin feel.

LANOL P also supports the **foamy emulsion stability**. (Glycol Palmitate)

MONTANOV™ 202 creates this airy emulsion but also **supports skin moisturization over time** by promoting liquid crystals.

(Arachidyl Alcohol and Behenyl Alcohol and Arachidyl Glucoside)

It is a glycolipid emulsifier derived from natural origin. Ecocert and Natrue approved.

EMOGREEN™ L15 & EMOGREEN™ L19 are combined to optimize the application playtime while **leaving a soft and powdery skin feel**.

(C15-19 Alkanes)

Plant-based & biodegradable alternatives to silicone oils.

ADDITIONAL INGREDIENTS: Butyrospermum Parkii Butter - KARITE OR (SOPHIM) / Prunus Amigdalus Oil - HUILE VIERGE DAMANDE DOUCE (BERTINI) / Tocopherol - ALPHA TOCOPHEROL (BASF) / Preservative: Sodium Benzoate - Potassium Sorbate - EUXYL K712 (SCHULKE AND MAYR) / Fragrance : Delice de Figue - (TECHNICOFLOR) / Colorant :CI 17200 (solution at 1%) (SENSIENT)

For a Global Beauty routine, combine Happy Skin face care with nutritive gummies containing CERAMOSIDES™ (nutrition grade).

A formula related to **HAPPY COSMETIC** concept.More informations available on seppic.com**seppic**

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